

# DART SERVICE INSTRUCTION

## TO AMEND INSTALLATION INSTRUCTIONS: IIN-D206-667 REV. D

REF. CANADIAN STC: SH01-5  
 REF. FAA STC: SR01304NY  
 REF. EASA STC: EASA.IM.R.S.01179  
 REF. JCAB: STC-32-OSA  
 REF. ANAC STC: 2009S08-16, 2009S08-17

THE FOLLOWING D206-667-101/-103/-107/-203/-207 AND D407-667-105/-205 CROSSTUBES HAVE EXTRA HOLES DRILLED ON THE AFT SIDE OF THE CUFFS. THIS HOLE IS NOT REQUIRED FOR INSTALLATION OF DART CROSSTUBES ONTO BHT/AAI SKIDTUBES AS SHOWN IN FIGURE 1.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 SHOULD CONTACT DART FOR DISPOSITION IF INSTALLING THE DART CROSSTUBES ONTO BHT/AAI SKIDTUBES PER IIN-D206-667 REV. D.



CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 TO BE INSTALLED WITH DART SKIDTUBES MAY FIND THAT THE SUPPORTS HAVE BEEN INSTALLED BACKWARDS. THE SUPPORTS SHOULD BE REMOVED AND RE-INSTALLED PER ICA-D206-667.

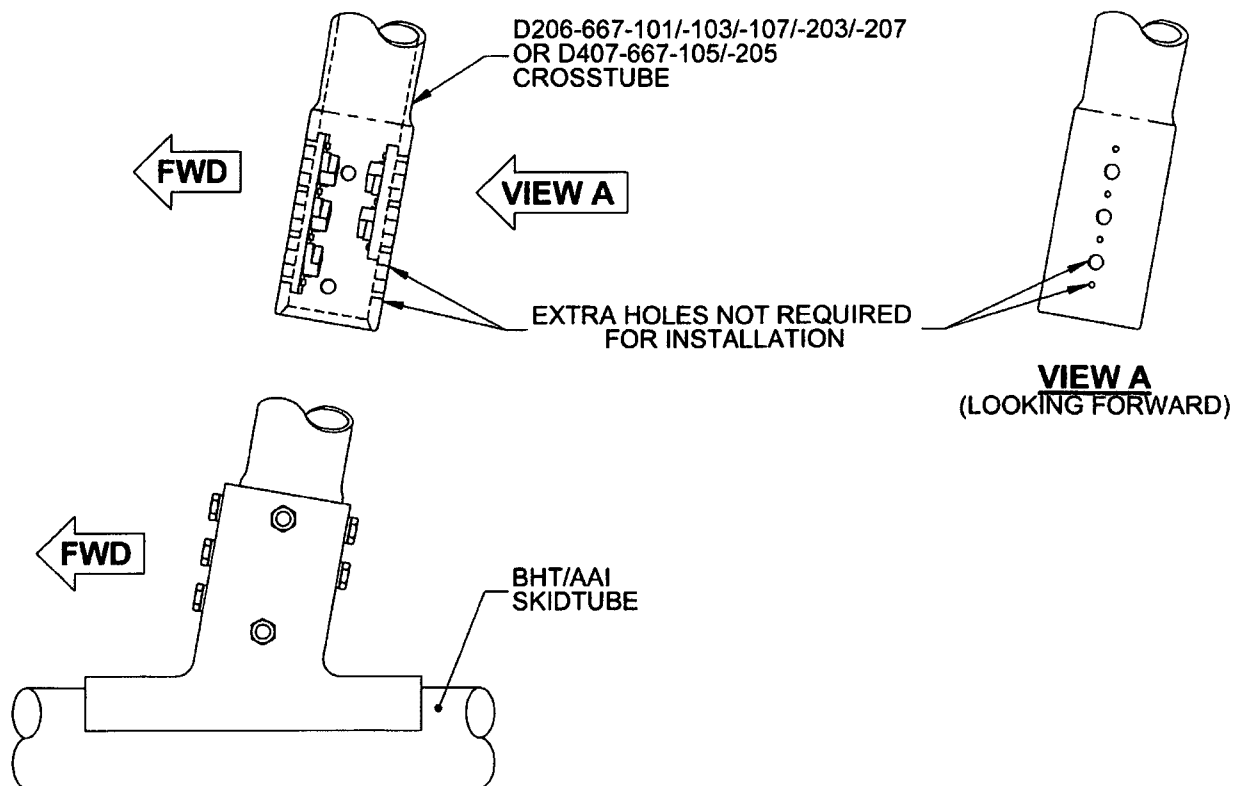
PART NUMBER	CHANGE NUMBER	BATCH NUMBER
D206-667-101	002	B24244, B28679, B29261
D206-667-103	002	B26702, B26704, B27980, B25606, B25605, B23220, B23219, B23218, B23217, B28682, B28683, B32644, B34139, B36053, B66344
D206-667-103	004	B69577, B69578
D206-667-107	002	B78466
D206-667-107BL	003	B90966, B107472
D206-667-203	002	B27492, B27491, B27981, B25609, B25608, B25006, B24646, B34144, B36059
D206-667-203	003	B39852, B51939, B51940, B66405, B68806, B68807
D206-667-207	002	B81796
D407-667-105	002	B31553
D407-667-105	003	B39271, B56799
D407-667-205	007	B69959
D407-667-205	008	B82113, B108704

△ R

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CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
<b>APPROVED</b>	
BY:	
	D. SHEPHERD (DE # 02)
DATE:	13.11.08
CERT. NO.:	SH01-5
ISSUE NO.:	3

R	ADD -107BL B/N 107472, -205 B/N B108704	CP	13.11.08
Q	ADD -107BL B/N B90966	CP	12.10.24
P	ADD -203 B/N B68806/B68807, -103 B/N B69577/B69578, -205 B/N B82113, -207 B/N B81796	CP	12.05.07
N	ADD D206-667-107 B/N 78466	CP	12.02.16
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	A.P.	DRAWING NO.	REV. R
MFG. APPR.	N/A	DSI 9346	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		DEVIATION ON D206-667 & D407-667	NTS
DATE	13.11.08	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD                  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**FIGURE 1 - INSTALLATION OF DART CROSSTUBES ON BHT/AAI SKIDTUBE**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 13.11.08  
CERT. NO.: SH01-5  
ISSUE NO.: 3

DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. R
MFG. APPR.	N/A	DSI 9346	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DEVIATION ON D206-667 & D407-667	NTS
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